

Work Order ID 77315

December-02-11 10:27:41 AM

Ship ASAP 12/12/12

77315

Page 1

Item ID: D412-702-019

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: 1-Man Fwd Facing Shoulder Harness

Start Date: 12/02/11 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 12/16/11 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

IIN-D412-702-1

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-019 CHG001

5-11/12/20

for MLT 11-12-6
(2)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

6-11/12/06
(2)

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5-11/12/20

(+2)

Work Order ID 77315

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Item ID: D412-702-019

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 1-Man Fwd Facing Shoulder Harness

Start Date: 12/02/11 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/16/11 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D412-702-019

Location: ADAPT 5480 2X

140

0.00

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

11/12/2011

mf

11-12-20

Picklist Print

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Work Order ID: 77315

Parent Item: D412-702-019

Parent Item Name: I-Man Fwd Facing Shoulder Harness




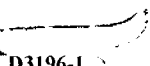


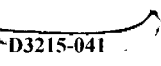

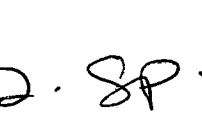
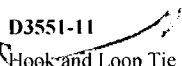





Start Date: 12/02/11

Required Date: 12/16/11

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 11.11.28 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D412-702-069 Grommet <i>CHG 02</i>		Manufactured	No			110	Each	6.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG125		6							
				74080		6							
 D3196-1 Bar <i>FL</i>		Manufactured	No			110	Each	6.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST260		6							
				74779		6							
 D3215-041 Belt Assembly <i>FL</i>		Manufactured	No			110	Each	1.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST269		1							
				74159		1							
 D3551-11 Hook and Loop Tie <i>FL</i>		Manufactured	No			110	Each	52.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST245		12							
				75001		12							
				ST246A		40							
				76057		40							
 MS24694-S152 Screw <i>FL</i>		Purchased	No			110	Each	81.0000		2	4		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST290		81							
				116440		1							
				119108		80							

74-080

74779

B 77322.8P

76057

11/9/08

Picklist Print

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Work Order ID: 77315

Parent Item: D412-702-019

Parent Item Name: 1-Man Fwd Facing Shoulder Harness

Start Date: 12/02/11

Required Date: 12/16/11

Start Qty: 2.00

Required Qty: 2.00

MS24694-S154

Purchased

No

110

Each

70.0000

2

4

SCREW

EW 11/12/06

(2)

Location

Loc Qty

Loc Code

ST290

70

119022

70

119022

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Shop Packet Print

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6.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1	1		1	1	D412-702-069	GROMMET KIT
2	2				D3195-041	BRACKET
2	2				D3195-043	BRACKET
1	1			1	D3196-1	BAR
1			1		D3196-3	BAR
1			1		D3196-4	BAR
2	2				D3197-041	BAR
4		4			D3198-1	FITTING
18	10		8	2	D3215-041	HARNESS ASSEMBLY
4		4			D3215-043	HARNESS ASSEMBLY
2	2				D3268-1	PLACARD
13	5	4	4	1	D3551-11	HOOK AND LOOP TIE
2	2				D3546-1	CLIP
4		4			AN4-5A	BOLT
4	4				AN4-13A	BOLT
8		8			AN4-20A	BOLT
20		20			AN960JD416	WASHER (OR NAS1149D0463J)
12		12			MS21042L4	NUT (OR MS21042-4)
8	2		6	2	MS24694-S152	SCREW
8	2		6	2	MS24694-S154	SCREW

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Revision: A

Date: 10.12.01